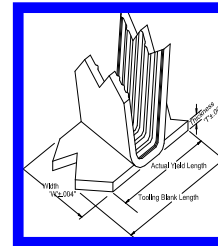
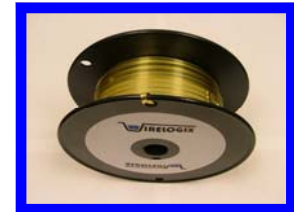


CRIMPING MACHINE DDM MODEL



MAGNET WIRE PIERCING CONTINUOUS SPLICE BAND MATERIAL



DDM MACHINE SPECIFICATIONS

- Press: 1 ton
- Cycle time: 1 second
- Direct drive motor: 220V-50Hz
- CE Approved

OPTIONAL

- Crimping Quality Monitor



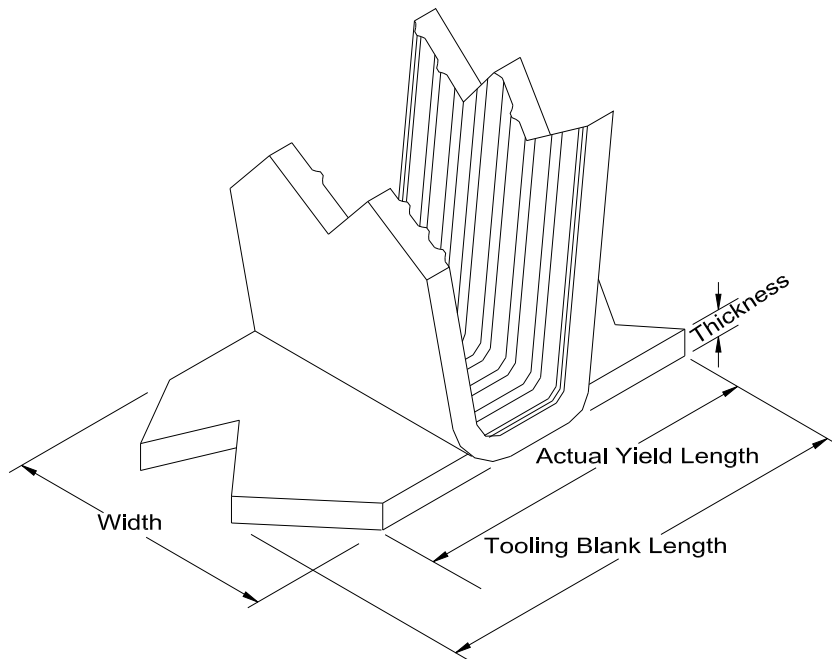
TOOLING SPECIFICATIONS

Standard Toolsets

P/N	CMA Range	mm ²
M01-0134	130 - 800	0.07 - 0.40
M01-0135	400 - 1200	0.20 - 0.60
M01-0090	600 - 1600	0.30 - 0.81
M01-0065	900 - 2600	0.45 - 1.31
M01-0043	1600 - 4000	0.81 - 2.02
M01-0050	2200 - 5200	1.11 - 2.63
M01-0035	3000 - 6750	1.52 - 3.42
M01-0041	4000 - 8500	2.02 - 4.31
M01-0057	5000 - 10000	2.53 - 5.57

Other tooling sizes are available upon request.

MAGNET WIRE PIERCING CONTINUOUS SPLICE BAND MATERIAL



P/N	Width (mm)	Thickness (mm)	Material	Finish	Serr.	P/N	Width (mm)	Thickness (mm)	Material	Finish	Serr.
WM076T12B	.076 (2)	.012 (0.3)	Brass	Natural	3	WM194T16B	.194 (5)	.016 (0.4)	Brass	Natural	9
WM076T12TB	.076 (2)	.012 (0.3)	Brass	Tin plated	3	WM194T16TB	.194 (5)	.016 (0.4)	Brass	Tin plated	9
WM076T16B	.076 (2)	.016 (0.4)	Brass	Natural	3	WM194T20B	.194 (5)	.020 (0.5)	Brass	Natural	9
WM076T16TB	.076 (2)	.016 (0.4)	Brass	Tin plated	3	WM194T20TB	.194 (5)	.020 (0.5)	Brass	Tin plated	9
WM154T12B	.154 (4)	.012 (0.3)	Brass	Natural	7	WM194T25B	.194 (5)	.020 (0.5)	Brass	Natural	9
WM154T12TB	.154 (4)	.012 (0.3)	Brass	Tin plated	7	WM194T25TB	.194 (5)	.025 (0.64)	Brass	Tin plated	9
WM154T16B	.154 (4)	.016 (0.4)	Brass	Natural	7	WM234T20B	.234 (6)	.020 (0.5)	Brass	Natural	11
WM154T16TB	.154 (4)	.016(0.4)	Brass	Tin plated	7	WM234T20TB	.234 (6)	.020 (0.5)	Brass	Tin plated	11
WM154T20B	.154 (4)	.020(0.5)	Brass	Natural	7	WM234T25B	.234 (6)	.025 (0.64)	Brass	Natural	11
WM154T20TB	.154 (4)	.020(0.5)	Brass	Tin plated	7	WM234T25TB	.234 (6)	.025 (0.64)	Brass	Tin plated	11